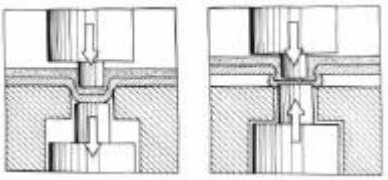
# Mega Line

## Double-stroke clinching



In double-stroke clinching, the overlapping sheet material members are pushed into the die to make a pre-form. In a second phase this pre-form is squeezed between the mechanically locked anvil and the punch, outside of the die. The entire process is completely automatic and requires no action from the operator, other than just pressing the trigger.
The Mega line also features automated opening-closing of the jaws, activated by a second trigger on the handle.

### Technical specification

| | | |
|---|---|---|
| Workhead weight | 12 kg | 25 lbs |
| Drive pressure | 6 bar | 87 psi |
| Cycle time | 1.0-1.5 s, 0.9 with HSB | |
| Material thickness, | | |
| mild steel | 4.0 mm | 0.160” |
| stainless | 3.0 mm | 0.120” |

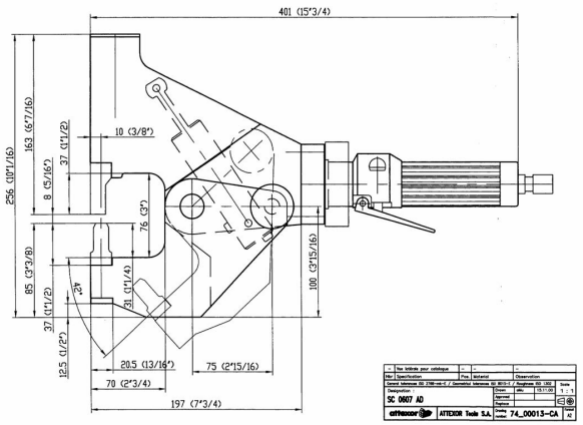
### Article numbers

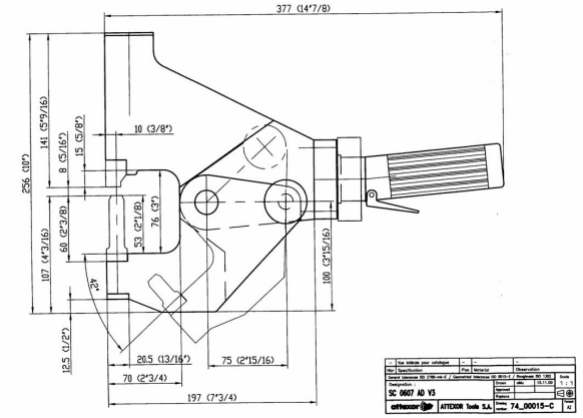
74 00014 Mega 0607 AD AU GY

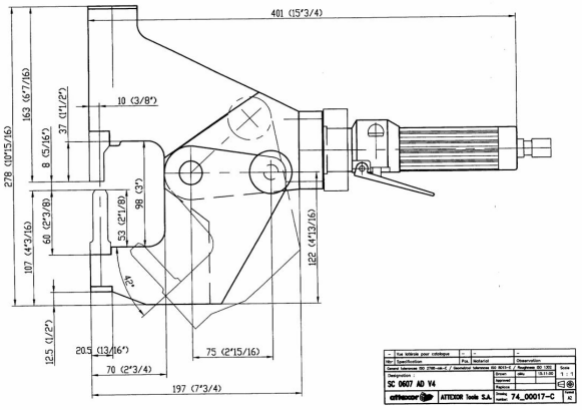
74 00016 Mega 0607 AD V3 AU GY

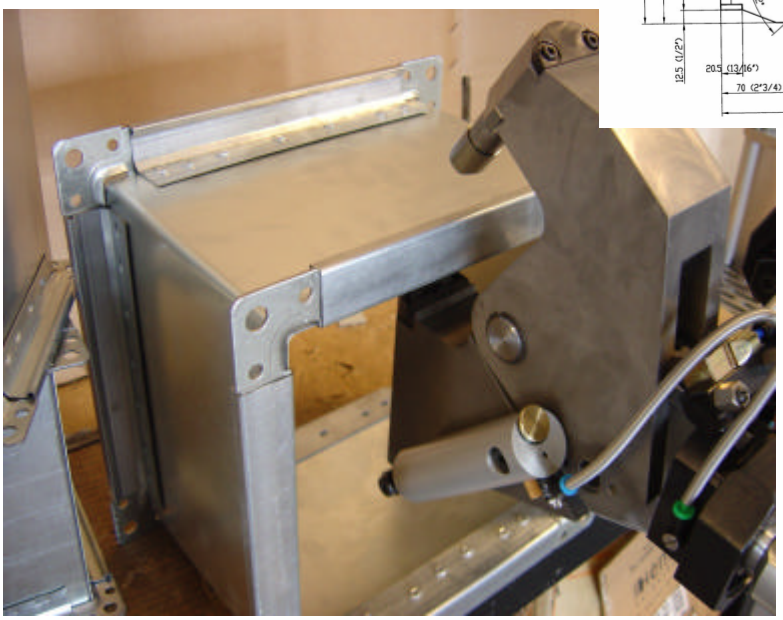
74 00018 Mega 0607 AD V4 AU GY

72 00107 High Speed Booster, HSB



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